



# BERGARA RIFLES

## PRESS KIT

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**Tony Smotherman**

☎ 877 892 7544 | ✉ [contact@bpiguns.com](mailto:contact@bpiguns.com)

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# ABOUT US

## Our story

Manufactured in Bergara, Spain, a region known to produce some of the finest guns in the world, Bergara has combined the most technically-advanced barrel manufacturing equipment with an unwavering commitment to quality and value. This superior technology combined with decades of barrel making experience delivers a production barrel that performs like it was custom made.

With the most technically-advanced barrel manufacturing techniques, state-of-the-art machinery and an unwavering commitment to quality, Bergara Barrels has become the barrel source of numerous top-tier gun manufacturers in both Europe and the United States. Now, with Bergara Rifles, we are building a full line of precision rifles, engineered and built to enhance the performance capabilities of our world-class barrels.



## MATERIAL FOR MEDIA

All of our corporate contact info is on this page. Visit our website or contact our press officer for any additional information.



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logos



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photos



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**Tony Smotherman**



877 892 7544



[contact@bpiguns.com](mailto:contact@bpiguns.com)



[contact@bergararifles.com](mailto:contact@bergararifles.com)



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# RIFLES



## B14 Series

Bergara has quickly become one of the most respected barrel makers in the world. Manufactured in Bergara, Spain, and being used by numerous top-tier gun manufacturers in both Europe and the United States, we have combined the most technically advanced barrel manufacturing techniques, state-of-the-art machinery and an unwavering commitment to quality to become a company synonymous with accuracy. And now, with our barrels, we are building several lines of high-quality tactical and hunting rifles.



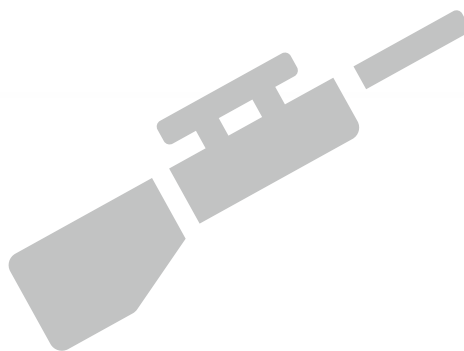
## Premier series

Custom quality in every tactical and hunting rifle we build is priority number one at Bergara. We have created the Premier Series of tactical and hunting rifles to serve as an extension to the Custom Series, but with standardized features for greater efficiencies in parts production and assembly that provides affordable rifles to serious hunters and shooters.



## Custom Rifles

Every Bergara custom rifle is built one at a time by Bergara's expert gunsmiths, under the direction of a former Marine sniper rifle builder and master instructor. Each rifle is built at our Bergara USA manufacturing facility in Lawrenceville, Georgia. Bergara custom rifles are guaranteed capable of producing sub .5 MOA or better groups at 100 yards with quality factory ammunition. Used by expert hunters, competitive long range shooters, and law enforcement professionals throughout the world, Bergara Custom rifles offer unmatched quality and performance



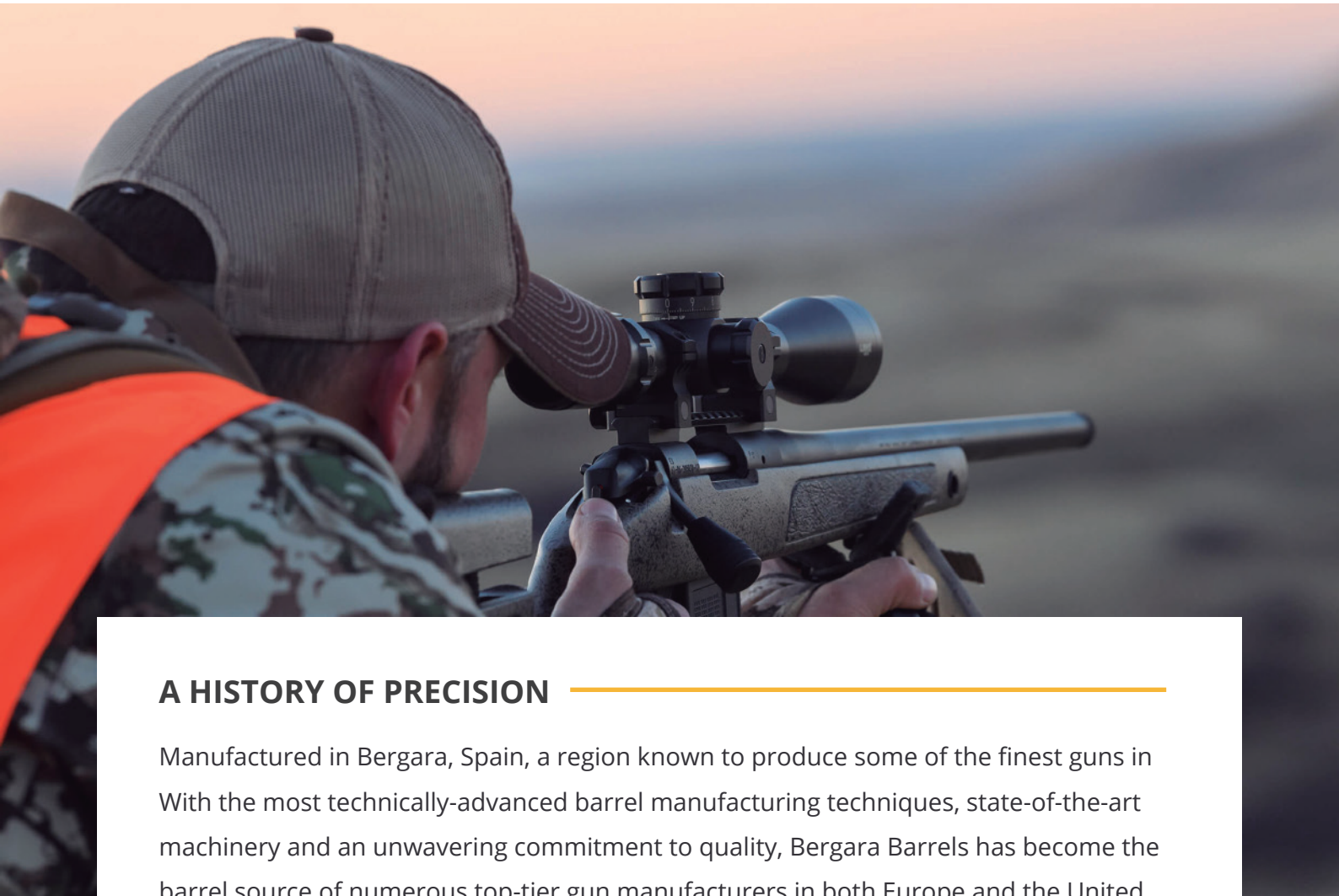


# BARRELS

## BERGARA MAKES PRECISION BARRELS FOR PRECISION RIFLES

Manufactured in Bergara, Spain, a region known to produce some of the finest guns in the world, Bergara has combined the most technically-advanced barrel manufacturing equipment with an unwavering commitment to quality and value. This superior technology combined with decades of barrel making experience delivers a production barrel that performs like it was custom made.





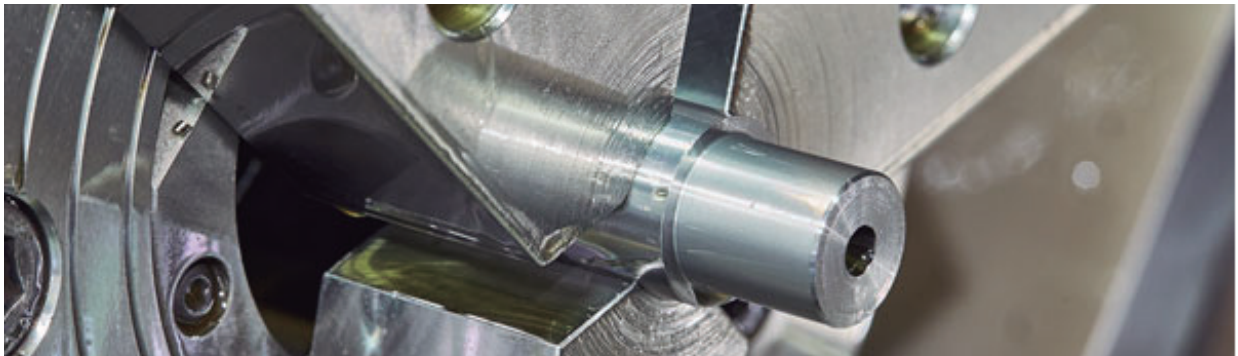
## A HISTORY OF PRECISION

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Manufactured in Bergara, Spain, a region known to produce some of the finest guns in the world. With the most technically-advanced barrel manufacturing techniques, state-of-the-art machinery and an unwavering commitment to quality, Bergara Barrels has become the barrel source of numerous top-tier gun manufacturers in both Europe and the United States. Now, with Bergara Rifles, we are producing a full line of precision rifles, engineered and built to showcase the performance capabilities of our world-class barrels. At Bergara we believe that a precision rifle requires not only the best components, but also an assembly process that is carried out by individuals who are the best of the best at their craft. For this reason, we brought together a team of the world's most talented and experienced rifle builders – first in the USA for our Custom Series and Premier Series, and now in Spain for our B-14 Series. It all began several years ago when we first began with a small line of custom rifles and one top-notch craftsman, the former Production Chief & Chief Instructor for the United States Marine Corps Precision Weapons Section. As Bergara rapidly grew, he then assembled a hand-picked group of his best PWS alumni, the guys who built the rifles used by US Marines both in combat and competition all over the world. And still today, these Marines form the core of our production team, passing their knowledge and expertise on to every new employee, and thereby bringing their own real world experience and expertise to every Bergara rifle.

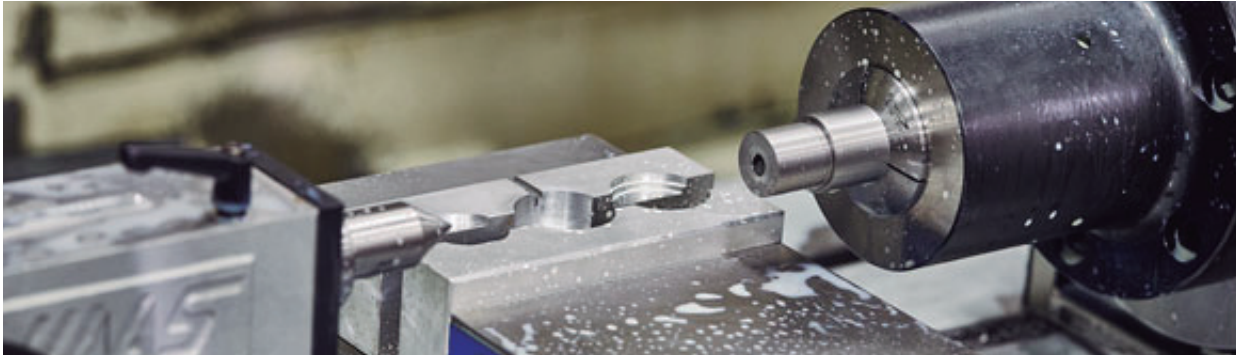


## Steps



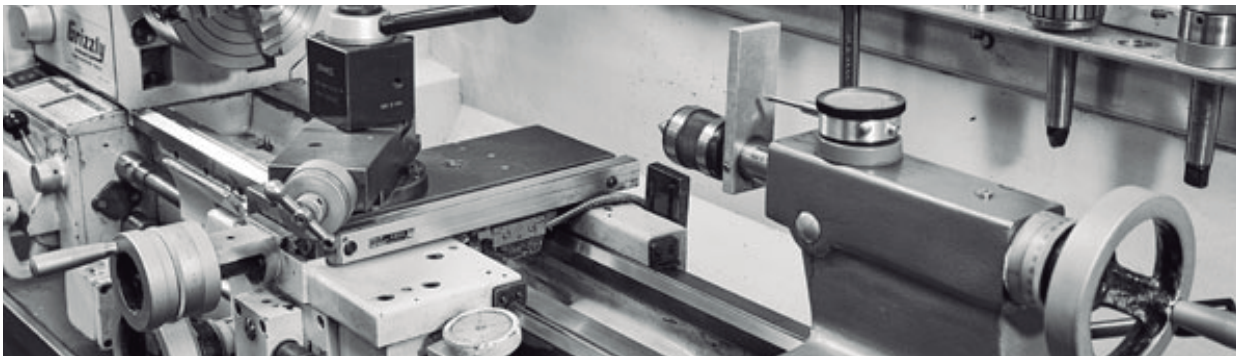
### Step **1** Barrel Straightening

The first step to a precision Bergara Barrel is to begin with a straight bar of cylindrical steel. We inspect every bar to ensure it meets a deviation of less than 4/1,000 (or .004) of an inch. Many barrel manufacturers never even evaluate this aspect of a barrel and consequently hinder the barrel's accuracy potential.



## Step 2 Deep Hole Drilling

Most other barrel manufacturers move from deep hole drilling to reaming, a process that leaves tool marks in the bore. Instead of reaming, Bergara uses three separate honing spindles that utilize diamond tipped bits. These bits polish the interior surface of the barrel to a mirror-like finish that is almost completely free of tool marks.



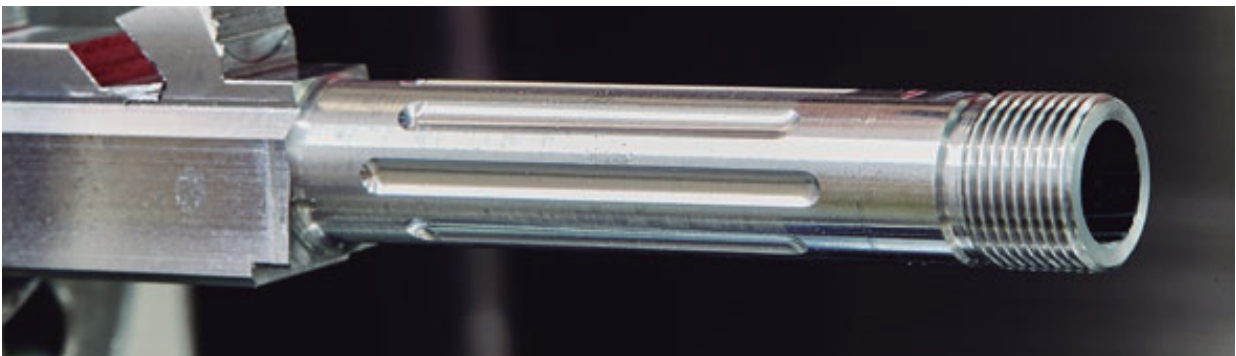
## Step 3 Barrel Honing

The next step to producing a precision Bergara Barrel is the button rifling process. A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand lapping a barrel.



## Step 4 Button Rifling

The next step to producing a precision Bergara Barrel is the button rifling process. A carbide rifling button is drawn through the barrel to produce the rifling grooves at the appropriate twist rate for each caliber. This produces a groove diameter deviation of less than 2/10,000 (or .0002") of an inch. It's the same result that many gunsmiths accomplish by hand lapping a barrel.



## Step 5 Stress Relieving

The final step to producing a precision Bergara Barrel is the stress relieving process. This high temperature heating process realigns the steel molecules ensuring that the barrel is free from any stress after the button rifling process.

## OTHER PRODUCTS



### Accessories

Make your time at the range or in the field complete with our line of accessories.

### Apparel

Show the world your love for accuracy and precision with Bergara's line of apparel.



### Parts

Looking for parts to maintain or upgrade your rifle? They are all found here.



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